

SAUNA KIT ROUGH IN DETAILS



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This rough-in guide is for our Sauna Material kits.

For more detail see "Sauna Material Kits" on website: https://www.saunafin.com/resources

YOU SUPPLY:

FRAMING: Use 2×4 construction grade spruce studs to frame the walls and ceiling. Unless otherwise specified, for saunas up to 8' x 8', the walls are LINED HORIZONTALLY and FRAMED VERTICALLY. Frame the walls at 16" on center. Frame or strap the ceiling to an inside height of 83-1/2". Frame the ceiling so that the cedar will run the shortest direction. Provide extra blocking for bench supports and heater.

Standard kit height 831/2".

Most Saunas are 7' height or lower. Minimum height is generally 75" to 78" depending on heater model. Maximum sauna height should never be higher than 8'. If you really want higher, we strongly urge being as close to 7' as you are willing to go; i.e. 7'-4" or 7'-6".

STRAPPING: For standard horizontal lining, strapping is not required. If lining vertically, strap $(1 \times 2 \text{ spf})$ over the foil to change direction. Can be used to create air space, but it is not necessary.

WIRING: Electrical rough-in of heater, control and light should be done at this time. If using an outside control, the thermostat should be installed at this stage. (See heater specifications and control wiring diagrams for wire and breaker sizes.) Hook-up of the heater and light can be done after the sauna is completed.

INSULATION: The space between the studs in the walls and ceiling is filled with 3-1/2", R-12 fiberglass insulation.

WE SUPPLY:

- Foil Vapour Barrier (apply over the inside edge face of studs over the insulation).
- Tongue & groove cedar lining
- Benches
- · Heater with rocks
- Heater Guard
- Doors
- Outlet cedar slide vent
- Cedar Floor (optional)

Frameless glass door is standard. Frameless glass door has jamb on four sides. And comes with detachable spacer for bottom which has channel for back up ventilation

With included spacer blocking at bottom, rough opening is 27-1/2" x 76-1/2"

Cedar framed door style Rough Opening 26" x 76-1/2"



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ROUGH OPENING: If unsure which door you want, we recommend going with the larger. You can always reduce and trim later.

Frameless Glass Door = 24" x 72". With bottom spacer, Rough Opening=271/2 × 761/2".)

Cedar Door Style. Size = 24" x 74". Standard Rough opening=26" x 761/2".

Larger and custom doors available (i.e Tall Door=24"x78", Commercial Door=28"x78", Handicap Access=36"x78") SAUNA DOORS SHOULD OPEN OUT.

OTHER CONSIDERATIONS

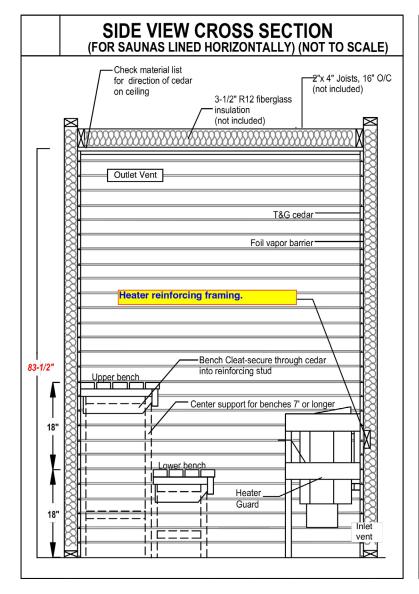
DRAINAGE: Commercial (public) saunas should have a drain in the center of the floor (sloped to the drain) to facilitate cleaning.

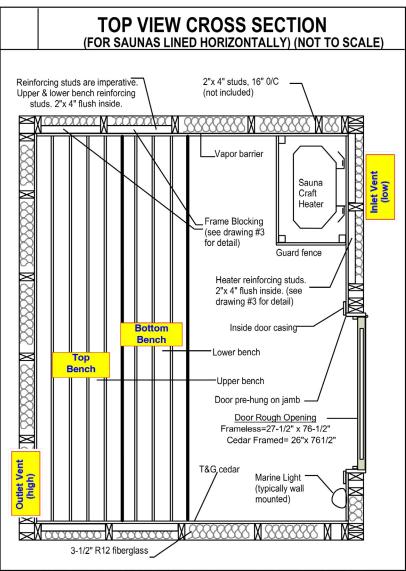
Most residential saunas have drains, but it is not essential. Water should only be used in moderation. (Our rule of thumb: If you are doing complete reno; i.e., breaking floors, new shower & bathroom, etc., we would suggest a sauna drain. If you are putting sauna in to an already finished area, it is likely not worth the cost to add a drain.

TILE: For residential, tile is attractive and functional; however, it is also acceptable to leave cement. If sauna is on upper level with wood sub-floor, there should be a rubber membrane, cement scratch coat and tile (like shower floor). If floor is sloped to drain, mosaic tiles are best.

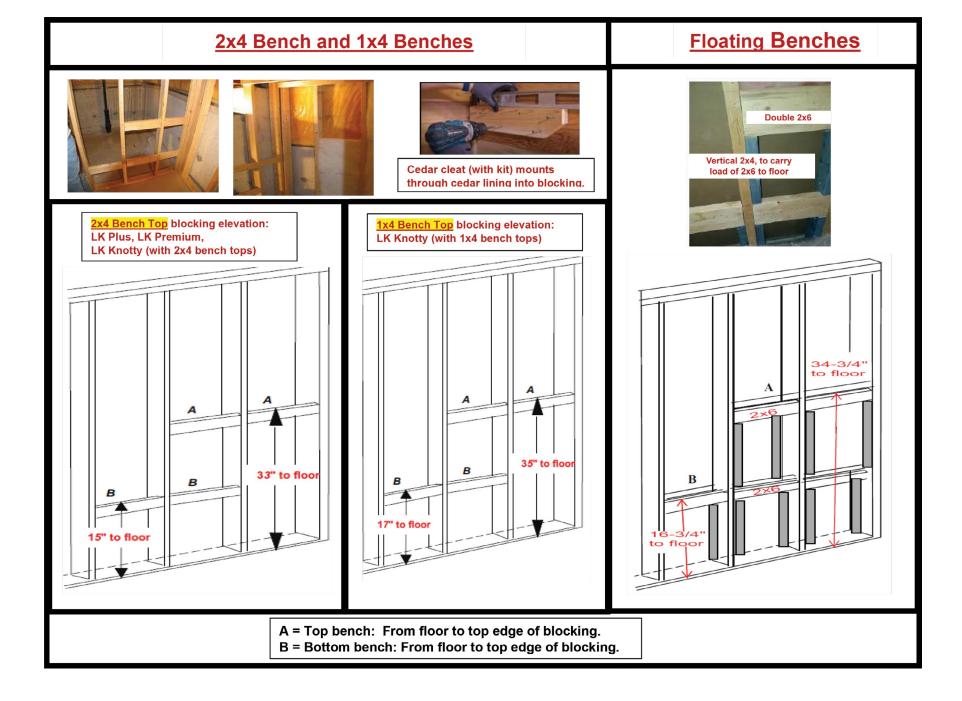
You may add a tile baseboard up the wall 2-3".

HORIZONTAL LINING IS STANDARD. CHECK YOUR MATERIAL LIST TO CONFIRM YOUR SAUNA LINING

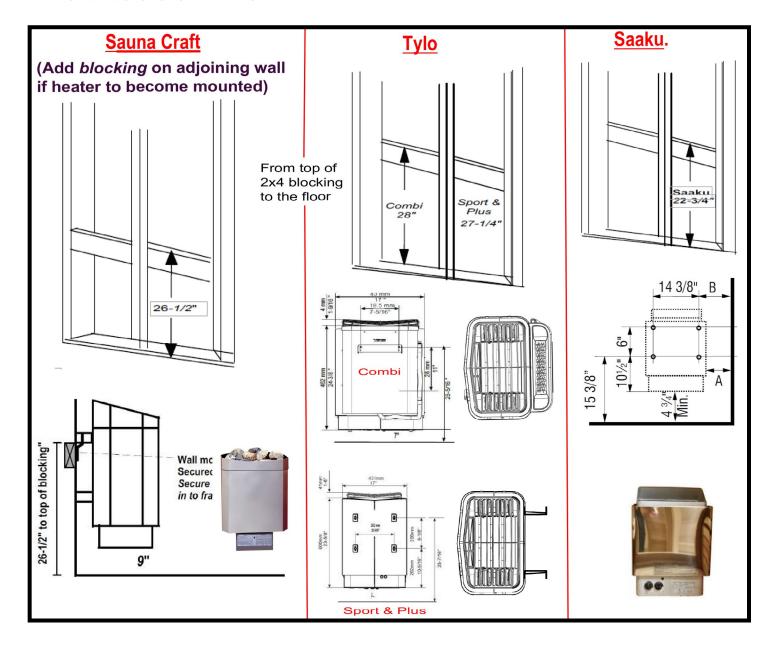




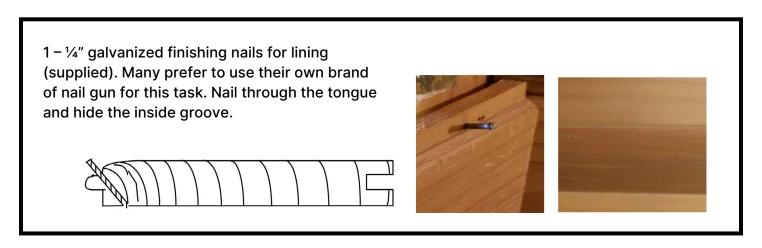
SPRUCE/PINE BENCH BLOCKING (NOT INCLUDED)



REINFORCING STUDS FOR HEATERS



TONGUE & GROOVE HIDDEN NAILING



VENT DETAILS

Proper sauna venting is essential to sauna heater operation and to heat the sauna room effectively. Sauna ventilation is passive, and there is no mechanical fan. It is not part of the HVAC or bathroom exhaust.

INLET goes low behind the heater (usually on the front wall). Typically, it is simply holes drilled through cedar on the sauna side.

Fixed cedar grill (instead of holes) is available as an option. The exterior has an aluminum grill (not included) to match the exterior decor.



Fixed cedar grill: Optional with LK Plus. Incl with LK Premium







OUTLET is located high on the wall, diagonal from the inlet.

Cedar slide cover on the outlet (sauna side). The exterior has an aluminum grill (not included) to match the exterior decor.



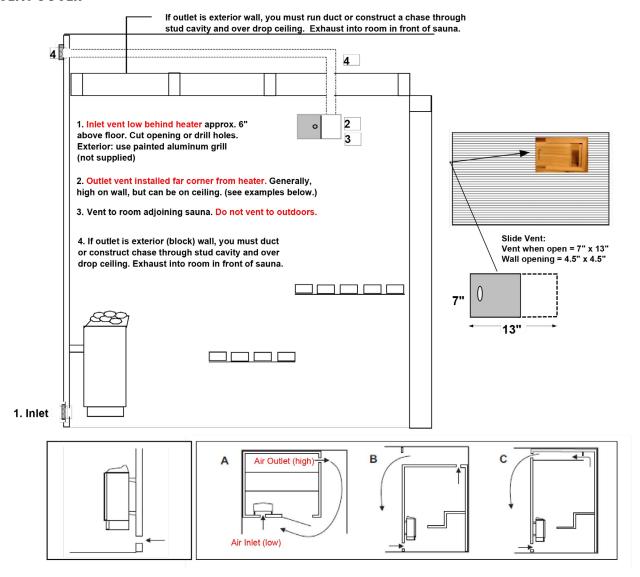




Slide Vent Cover: One is included with every sauna material kit.

Exterior Grill: This is not included. Select one to match your décor.

SLIDE VENT COVER



The inlet vent should be driven straight through the wall directly below the center of the heater. The cross-section of the vent for a wall-mounted sauna is approx. 19 sq.in. For larger saunas, approx. 40 sq.in.

Position the air inlet and outlet vents as far away from one another as possible (diagonally opposite). The outlet vent should be located high on a wall or in the ceiling and should have the same cross-section area as the inlet vent. Spent air should always be led back into the house – not discharged directly to the outside.

CAUTION: Do not install inlet and outlet vents on the same wall. Bad ventilation can be worse than no ventilation.

A: Outlet vent through the sauna wall (seen from above). The vent is placed high up, near the ceiling.

B: Outlet vent through the cavity above the sauna ceiling (seen from the side).

C: Outlet vent through a drum under the ceiling in the sauna (seen from the side). The outlet duct should be placed at an angle between the ceiling and the wall. The drum can be built out of wooden paneling and have the same area as the outlet vent.

Inlet: If you're drilling holes for an inlet, these must equal the specified sq-inch requirement. Six 2" or eight 1.75" holes are sufficient.

SAUNA DOORS

NOTE: Rough Opening means above the "finished" floor, i.e., above the tile.



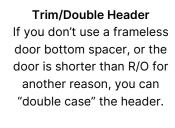
Frameless R/O=27-1/2" x 76-1/2 incl bottom spacer with gap

(Hinge is reversible)



Cedar Framed Insulated Glass R/O=26" x 76-1/2 gap under the door (non-reversible)

NOTE: Gap or spacer can be deleted if you have effective cross ventilation as detailed in the manual.





Tips
If you don't want to see
screws on the jamb, you can
screw behind the stops.

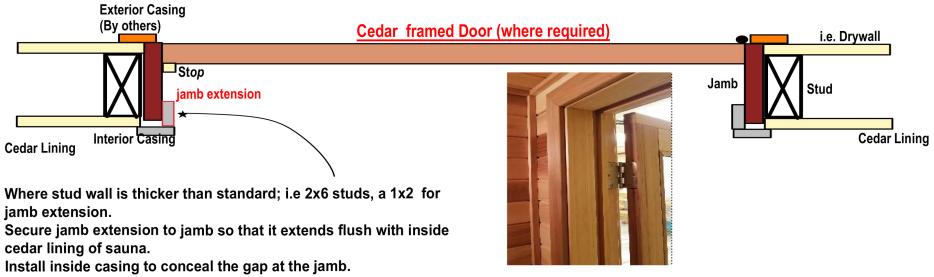


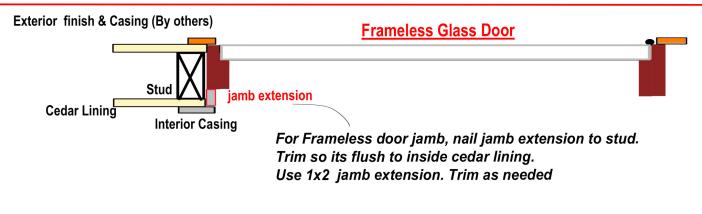
After installing
the door,
replace the
center screw
on each hinge
with the
longer screws
provided with
the kit.



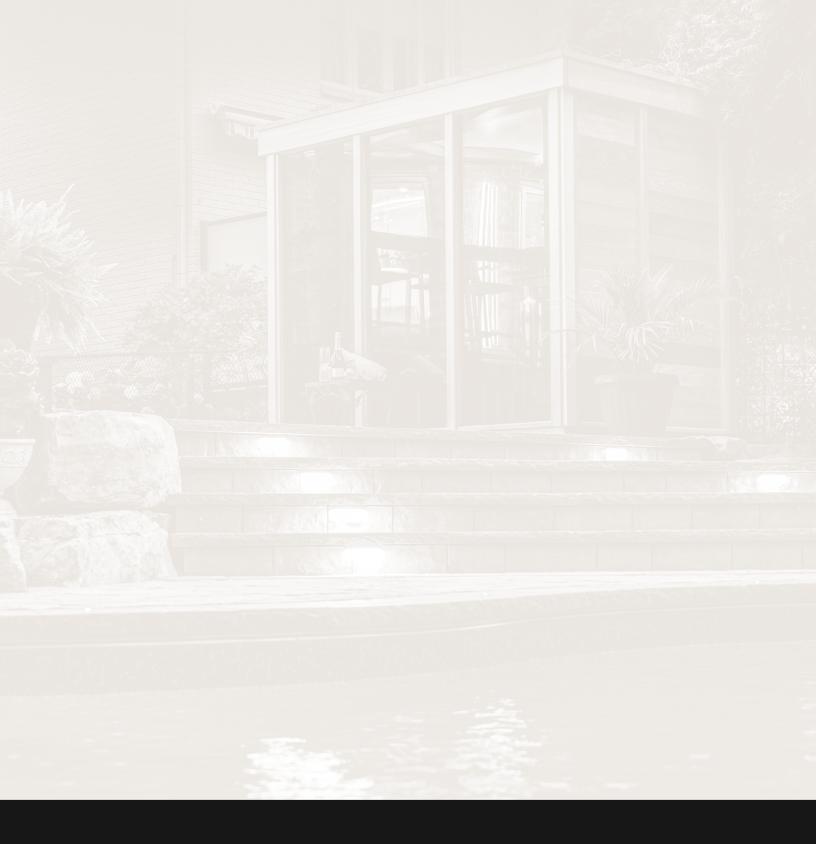
NOTE: We do not provide instructions for how to hang a door. That is not something unique to saunas. We assume the installer knows how to shim, square, and secure a door in place. If not, there are numerous YouTube video demonstrations.

JAMB EXTENTION DETAIL











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