

Vent Kit Assembly Instructions

(Optional)

In most cases, venting is not required for proper sauna function, however it increases air flow circulation as well as ventilation when the sauna is not in use.

Many people prefer not to install vents in pre fabricated saunas.

Generally, you have access to add a vent to your sauna once assembled if it is deemed necessary.

Vent Kit

Contents

Stainless Steel 3"x 7" Grill (X2)

Cedar Vent Cover

1 ½" Stainless Steel screws (X13)

Tools Required

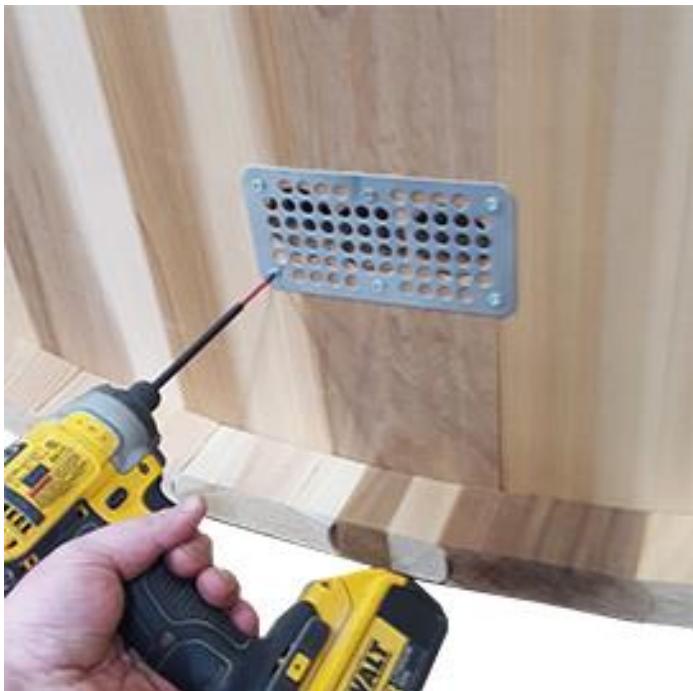
Hole saw or drill bit to drill holes

Cordless Drill

Robertson bit



Drill inlet holes centered underneath the heater.



Install 1 of the stainless steel vent grills on the outside of the sauna centered over the holes using 1 ½" screws. (6pcs)

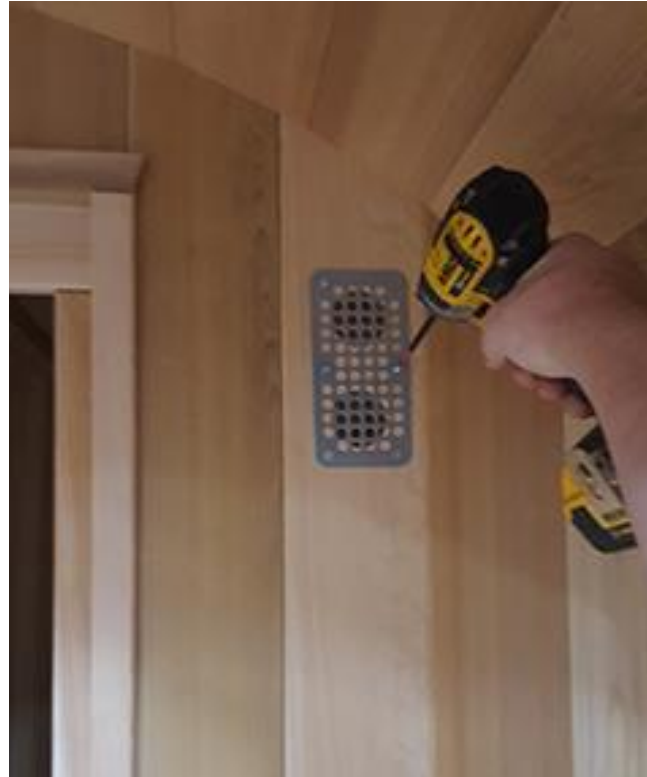
** A 2" diameter hole saw was used in pictures but more holes with a smaller drill size will also work)*

Vent Kit Assembly Instructions

(Optional)



On the wall away from the heater, close to the top, drill holes in the same manner as the previous step



Install Stainless Vent cover on the outside using 1-1/2" stainless steel screws. (6pcs)



Example of Barrel Sauna

Install the cedar vent cover on the inside of the sauna with a 1 1/2" screw.

**** Tighten screw enough that the vent cover still rotates smoothly.***

Vent Placement:

Vent location depends on sauna model and where heater is located.

Inlet: low behind heater

Outlet: high at far corner from heater

For Barrel, Pod with heater in middle of back wall, outlet goes high on front wall.

For Cabin and Luna with heater on front wall next to door, outlet goes high in far corner.